



## INSTALLATION INSTRUCTIONS

2017+ FORD F-250 / F-350 / F-450 / F-550

**BFERF20SDR**

**Warning:** *If your vehicle has adaptive cruise, please ensure that your adaptive cruise is working correctly once the Roughneck bumper is installed. Adaptive cruise may need to be cleaned or adjusted to ensure it functions properly. Dropping or bumping the A.C.C. module could cause adaptive cruise not to work. See your owner's manual for care of the adaptive cruise.*

1. Unhook the fog light wiring harness.
2. Remove the side bumper bracket bolts. Two on each side.
3. If an Adaptive Cruise Control Module is present, located on the driver side of the vehicle, it will need to be unplugged and removed at this time. You will install it again later.
4. Remove the factory bumper by removing the eight 18mm bolts. Four on each side.
5. Remove the tow hooks. There are four 18mm bolts holding each tow hook.
6. *Note: Before installing the mounting plates, make sure the top of the frame rails and the bottom sides of the mounting plates are free of splatter. Slide the tow hook through the opening and mount the mounting plate over the frame. Use the tow hook bolt to install back to the frame. Use four 1/2" x 1 3/4" bolt, facing towards the inside of the frame, to mount the mounting plate to the inside of the frame.*  
**TOW HOOKS MUST BE REINSTALLED!**



7. Make sure the holes of the tow hook bracket and the holes of the mounting plate line up.
8. Mount the front bumper replacement to the mounting plates by using the 1/2" x 2" bolts.

